



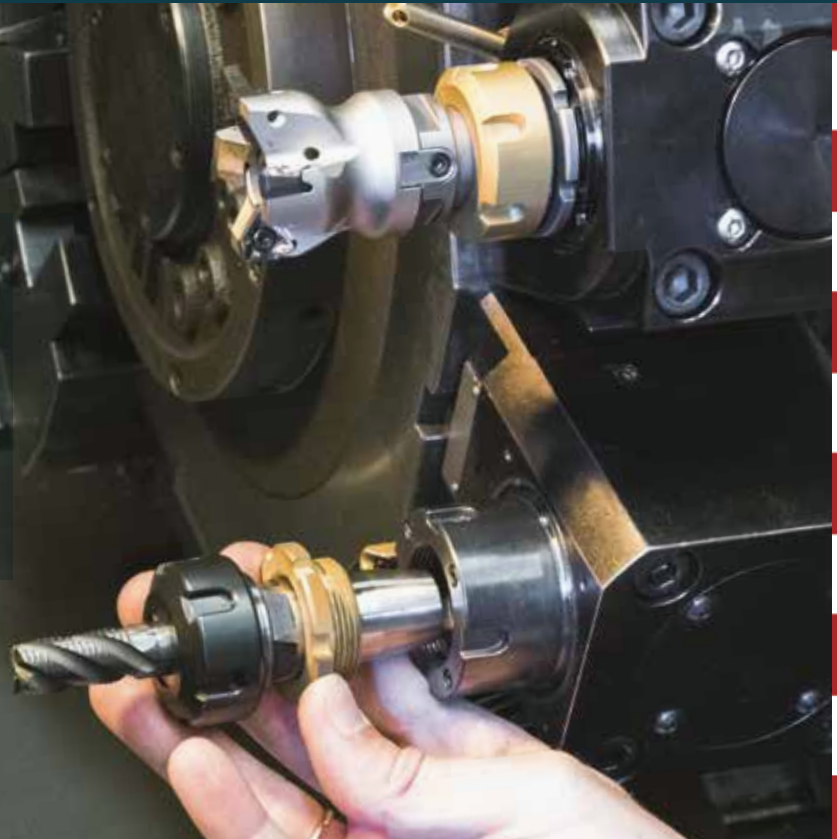
MODULAR QUICK CHANGE ADAPTORS

www.gerardiusa.com

COMPATIBLE WITH ALL ER OUTPUTS (with internal or external nuts)

▶ **REDUCE SET-UP
TIME** and **ALLOW
OFFLINE TOOL
PRESETTING !**

* Non-proprietary design for Gerardi
and all other ER type units



VDI
Din5480 / Din5482 /
Baruffaldi / Din1809

BIGLIA
BMT 55

DMG MORI
NL - NZ

DOOSAN
BMT45 / 65 / 75 / 85

HAAS

MAZAK
QTN 1 / 2 / 3 QTS - HQ

MIYANO
Ø45 - Ø54

NAKAMURA
BMT44 - BMT55

OKUMA
BMT60



> **Extreme Compatibility & Accuracy**

The quick change adaptors can be mounted
on any type of Driven Tool or right Angle Head
with ER output

> **Reduce Set Up time**

The quick change of preset tools
shortens downtime of machine

> **Improved Versatility**

No extra tools need.
Provides alternative tool holding methods

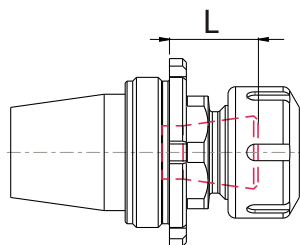
> **Economic**

The costs for further requirements of spindle
units can be reduced by using the universal
quick change adaptors



MODULAR QUICK CHANGE ADAPTORS

FOR INTERNAL NUTS WITH EXTERNAL THREAD



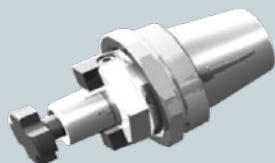
Art. 182A DIN 6499

- Collet chuck



INPUT	L		Ø OUTPUT		CODES		PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A	EUROPE		
ER20	0,85"	21,7	ER 16		9.CT.ER2016IN		560	200
	0,96"	24,3	ER 20		9.CT.ER2020IN		560	SOLD OUT
ER25	0,85"	21,7	ER 16		9.CT.ER2516IN		560	SOLD OUT
	0,87"	22,2	ER 20		9.CT.ER2520IN		560	SOLD OUT
	1,03"	26,2	ER 25		9.CT.ER2525IN		560	SOLD OUT
ER32	0,87"	22,1	ER 16		9.CT.ER3216IN		560	SOLD OUT
	0,93"	23,7	ER 20		9.CT.ER3220IN		560	SOLD OUT
	1,09"	27,7	ER 25		9.CT.ER3225IN		560	SOLD OUT
	1,13"	28,7	ER 32		9.CT.ER3232IN		560	SOLD OUT
ER40	0,98"	25	ER 16		9.CT.ER4016IN		616	SOLD OUT
	0,96"	24,5	ER 20		9.CT.ER4020IN		616	SOLD OUT
	0,89"	22,5	ER 25		9.CT.ER4025IN		616	SOLD OUT
	1,06"	27	ER 32		9.CT.ER4032IN		616	SOLD OUT
	1,4"	35,5	ER 40		9.CT.ER4040IN		616	SOLD OUT

Valid on all models While Stock Lasts!



Art. 182B DIN 6358

- Shell end mill cutter

INPUT	L		Ø OUTPUT		CODES		PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A	EUROPE		
ER25	1,3"	33	Ø 3/4	Ø19,05	9.CT.ER25P3-4IN	9.CT.ER25.P16IN	560	SOLD OUT
ER32	1,22"	31	Ø 3/4	Ø19,05	9.CT.ER32P3-4IN	9.CT.ER32.P16IN	560	200
ER40	1,42"	36	Ø 3/4	Ø19,05	9.CT.ER40P3-4IN	9.CT.ER40.P16IN	616	200

Valid on all models While Stock Lasts!



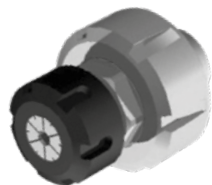
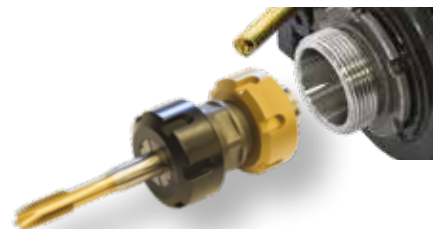
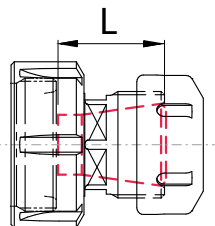
Art. 182C DIN 1835

- Clamping chuck for round shaft (WELDON)

INPUT	L		Ø OUTPUT		CODES	PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A		
ER20	1,3"	33	Ø 3/8	Ø10	9.CT.ER20W3-8IN	560	SOLD OUT
	1,3"	33	Ø 3/8	Ø10	9.CT.ER25W3-8IN	560	200
ER25	1,38"	35	Ø 1/2	Ø12	9.CT.ER25W1-2IN	560	SOLD OUT
	1,81"	46	Ø 5/8	Ø16	9.CT.ER25W5-8IN	560	200
	1,52"	38,5	Ø 3/8	Ø10	9.CT.ER32W3-8IN	560	200
ER32	1,42"	36	Ø 1/2	Ø12	9.CT.ER32W1-2IN	560	SOLD OUT
	1,57"	40	Ø 5/8	Ø16	9.CT.ER32W5-8IN	560	200
	1,77"	45	Ø 3/4	Ø20	9.CT.ER32W3-4IN	560	SOLD OUT
	1,26"	32	Ø 3/8	Ø10	9.CT.ER40W3-8IN	616	200
ER40	1,34"	34	Ø 1/2	Ø12	9.CT.ER40W1-2IN	616	SOLD OUT
	1,69"	43	Ø 5/8	Ø16	9.CT.ER40W5-8IN	616	200
	1,77"	45	Ø 3/4	Ø20	9.CT.ER40W3-4IN	616	SOLD OUT
	2,72"	69	Ø 1	Ø25	9.CT.ER40W0-1IN	616	SOLD OUT

Valid on all models While Stock Lasts!

MODULAR QUICK CHANGE ADAPTORS FOR EXTERNAL NUTS WITH INTERNAL THREAD

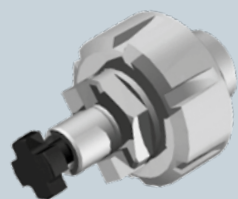


Art. 183A DIN 6499

- Collet chuck

INPUT	L		Ø OUTPUT		CODES		PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A	EUROPE		
ER20	0,87"	22	ER 16		9-CT.ER2016ES		560	SOLD OUT
	1,3"	33	ER 20		9-CT.ER2020ES		560	SOLD OUT
ER25	1,02"	26	ER 16		9-CT.ER2516ES		560	SOLD OUT
	1,14"	29	ER 20		9-CT.ER2520ES		560	SOLD OUT
	1,54"	39	ER 25		9-CT.ER2525ES		560	SOLD OUT
ER32	1,06"	27	ER 16		9-CT.ER3216ES		560	SOLD OUT
	1,06"	27	ER 20		9-CT.ER3220ES		560	SOLD OUT
	1,3"	33	ER 25		9-CT.ER3225ES		560	SOLD OUT
	1,73"	44	ER 32		9-CT.ER3232ES		560	SOLD OUT
ER40	0,94"	24	ER 16		9-CT.ER4016ES		616	SOLD OUT
	1,1"	28	ER 20		9-CT.ER4020ES		616	SOLD OUT
	1,14"	29	ER 25		9-CT.ER4025ES		616	SOLD OUT
	1,18"	30	ER 32		9-CT.ER4032ES		616	200
	1,89"	48	ER 40		9-CT.ER4040ES		616	SOLD OUT

Valid on all models While Stock Lasts!



Art. 183B DIN 6358

- Shell end mill cutter

INPUT	L		Ø OUTPUT		CODES		PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A	EUROPE		
ER25	1,5"	38	Ø 3/4	Ø19,05	9-CT.ER25P3-4ES	9-CT.ER25.P16ES	560	200
ER32	1,38"	35	Ø 3/4	Ø19,05	9-CT.ER32P3-4ES	9-CT.ER32.P16ES	560	200
ER40	1,46"	37	Ø 3/4	Ø19,05	9-CT.ER40P3-4ES	9-CT.ER40.P16ES	616	200

Valid on all models While Stock Lasts!



Art. 183C DIN 1835

- Clamping chuck for round shaft (WELDON)

INPUT	L		Ø OUTPUT		CODES	PRICE LIST \$	SPECIAL PRICE \$
	inches	mm	U.S.A	EUROPE	U.S.A		
ER20	1,34"	34,1	Ø 3/8		9-CT.ER20W3-8ES	560	SOLD OUT
	1,17"	29,7	Ø 3/8		9-CT.ER25W3-8ES	560	200
ER25	1,58"	40,2	Ø 1/2		9-CT.ER25W1-2ES	560	SOLD OUT
	2,17"	55,2	Ø 5/8		9-CT.ER25W5-8ES	560	200
ER32	1,48"	37,6	Ø 3/8		9-CT.ER32W3-8ES	560	200
	1,6"	40,7	Ø 1/2		9-CT.ER32W1-2ES	560	SOLD OUT
	1,68"	42,7	Ø 5/8		9-CT.ER32W5-8ES	560	200
	1,8"	45,6	Ø 3/4		9-CT.ER32W3-4ES	560	SOLD OUT
ER40	1,28"	32,5	Ø 3/8		9-CT.ER40W3-8ES	616	200
	1,48"	37,5	Ø 1/2		9-CT.ER40W1-2ES	616	SOLD OUT
	1,79"	45,5	Ø 5/8		9-CT.ER40W5-8ES	616	200
	1,87"	47,5	Ø 3/4		9-CT.ER40W3-4ES	616	SOLD OUT
	2,77"	70,4	Ø 1		9-CT.ER40W0-1ES	616	SOLD OUT

Valid on all models While Stock Lasts!

The Modular Quick Change Adaptors

They are a modular toolholder system for the adaption of toolholders in a spindle unit with ER collets (DIN6499) outputs. All Adaptors are suitable for external and internal coolant supply and keep the presetting already done.

> VERSATILE

Keep your options open for the best tool holding method without having to buy extra Driven Tools. Standard or modular use.

> PAYBACK

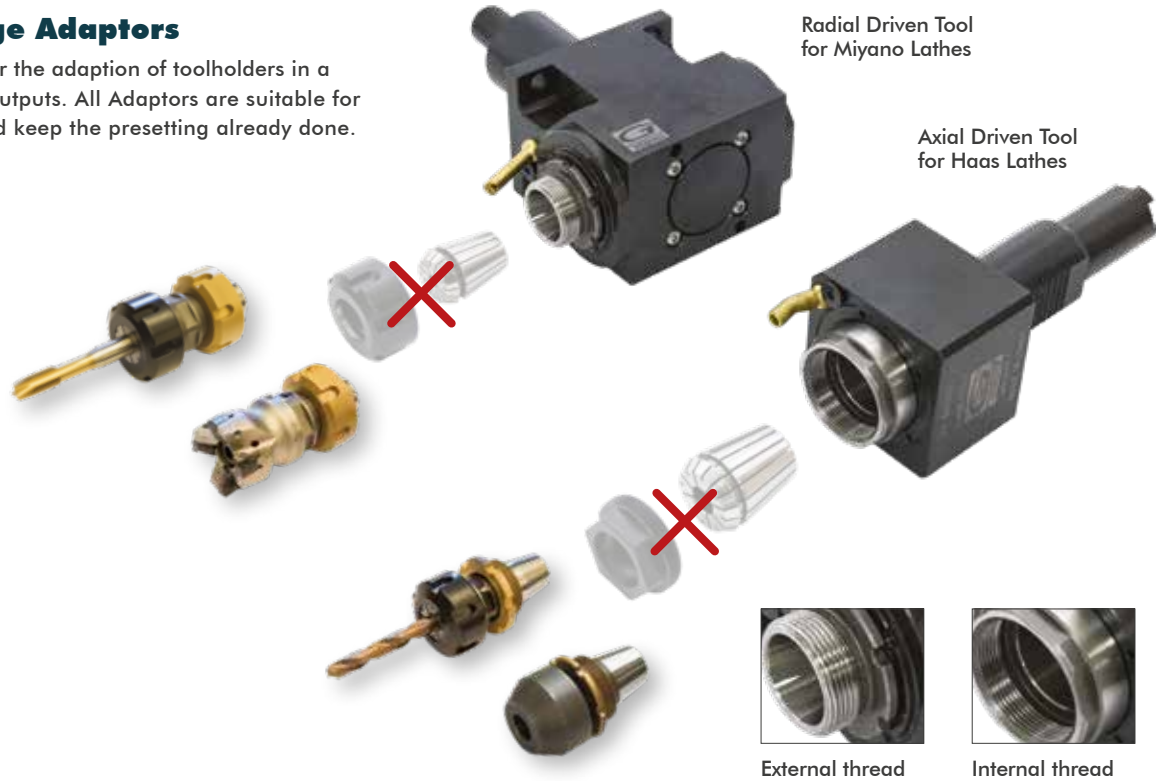
Increase productivity by reducing CNC downtime. Presetting tools offline allows more run time and more profit

> ACCURACY

Using precise ER male taper of adaptor: extreme rigidity and repeatability are possible

> ECONOMIC

Reducing your costs by using Modular Adaptors allows purchase of additional Driven Tools.

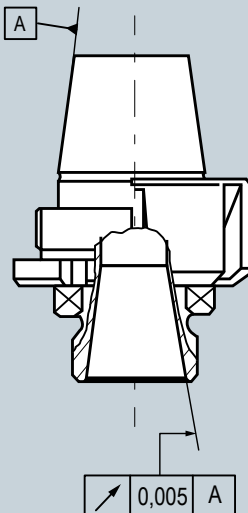


TECHNICAL INFORMATION TRUE RUNNING ACCURACY

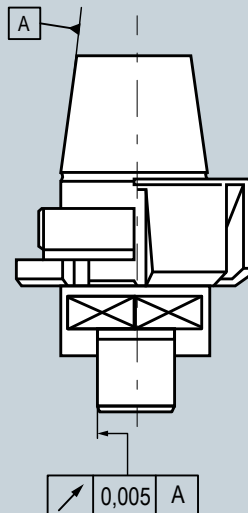
> PREPARING THE DRIVEN TOOL

- 1- Remove collet and clamping nut
- 2- Introduce the quick change adaptor
- 3- Lock the quick change nut

COLLET CHUCK ADAPTOR



SHELL MILL HOLDER ADAPTOR



WELDON END MILL HOLDER ADAPTOR

